WITTENBORG

TECHNICAL INFORMATION

TYPE NO	TYPE	T.I.-NO
IN/FB/ES 1850	**IN/FB/ES**	**... 01/00**

SERIAL NUMBERS AFFECTED	ISSUED BY
22.12.2000	**Documentation/ Wittenborg Odense**

SUBJECT	ISSUED FOR (X):
New Motor for Branch Pipe	Action: ; Information: x

COMPONENTS CONCERNED

Omitted: Branch Pipe Motor Part No 41530000

New spare part No: Branch Pipe Motor - Part No 41530001
Kit for branch pipe - Part No 75198700

MODIFICATION

- A new kit for branch pipe motor for IN/FB/ES1850 has been introduced containing

1 ea -	Part No 41530001	Branch Pipe Motor
3 ea -	Part No 00005027	Spacer
3 ea -	Part No 09004015	Screw M3x10
2 ea -	Part No 09009375	Screw M3x22

REASON

- The design of the new Mellor motor demands that the motor is elevated 3.5 mm from the bracket. Therefore the shaft of the new motor (part No 41530001) has been extended by 3.5 mm.

REPLACEABILITY

- When installing the motor 3 spacers (part No 00005027) must be fitted between the bracket and motor. Simultaneously the screws fixing switch (part No 41307801) must be replaced by the two included screws (part No 09009375) in order that the screws will not protrude too far.

CONTACT PERSON

Technical:
Marianne Kristiansen

Spare Parts:
Customer Service

DATE :	PRODUCED BY :	DATE :	CHECKED BY :
22.12.00	Grete Jensen	22.12.00	Marianne Kristiansen